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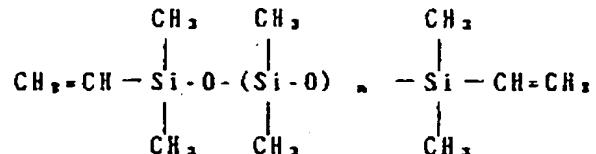
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TITLE : MANUFACTURE OF SELF-ADHESIVE  
 SHEET FOR SURFACE PROTECTION



ABSTRACT : PURPOSE: To obtain the title sheet which has good unrolling properties even after a long period of time and maintains residual adhesive force stably in a simple process, by irradiating the outer surface of the base material layer of a laminated sheet, which consists of a self-adhesive layer and a base material layer comprising a specified resin mixture, with, e. g. electron beams.

CONSTITUTION: The title sheet is prepared by irradiating the outer surface of the base material layer of a laminated sheet made of a base material layer consisting of a polyorganosiloxane having at least one double bond in the molecular [e. g. an oligomer of the formula (wherein R<sub>1</sub> and R<sub>2</sub> are each CH<sub>3</sub> or phenyl)] and a polyolefin resin (e. g. polyethylene), and self-adhesive layer (e. g. comprising a rubber-base self-adhesive) with electron beams or  $\gamma$ -rays. The title sheet which has good unrolling properties even after a long period of time, maintains residual adhesive force stably, and does not contaminate the surface of adherend material can be thus obtained in a simple process.

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